CAD/CAM

Service 3 min de patrisis

Chairside Creations The sopha bioconcept System



ack in the 1960s it was hard to envision how the invention of silicon chips could relate to teeth. able to make restorations without need for a traditional impression. In addition, it may eventually be able to use unprecedented materials that far exceed the capabilities of those



ret, in the past several years computers have staged a quiet revolution in the dental office. The revolution began in the front office with computerized billing and continued its triumphant campaign, developing to the point of allowing us to speak casually of the "paperless office."

Recently, the computer has even infiltrated our operatories. Perhaps the most extraordinary example of in-operatory computer application is the dental CAD/CAM (an acronym for computer assisted design/computer assisted manufacture). With the introduction of the sopha bioconcept CAD/CAM earlier this year, reconstruction possibilities include full crowns and copings. The sopha bioconcept CAD/CAM carves complete occlusal surfaces matched up to the patient's dentition and the dentist's occlusal preferences.

The greatest advantage of using the sopha bioconcept CAD/CAM instead of traditional laboratory methods lies in its speed and accuracy. Current research and development indicates that in the near future the sopha bioconcept will be

The Machine

currently available.

The CAD/CAM machine consists of three modules. (Fig. 1) The first is called the Opticast - a three-dimensional laser camera, a motorized platform, and a souped-up computer. This module is used to take pictures of the tooth preparation. The second module is the Biocad - a high-powered computer with specialized software. The Biocad designs the restoration and creates instructions for the third module. The third module is a five-axis micromilling machine that carves restorations from solid blocks of material.

The Procedure

Once the tooth is prepared. a small impression of the prepared tooth and its two neighbors is taken along with a small checkbite. The model is poured and placed on the platform of the Opticast. (Fig. 2) The platform is motorized and it tilts in various directions to allow the laser camera to view the prepa-

cont'd on pg. 46



Fig. 1



Fig. 3



Fig. 2



Fig. 4

The sopha bioconcept System

cont'd from pg. 44

ration from all sides. Next, the bite is placed on the model and the operator takes one last picture. The total time for completing all the necessary views is around six minutes.

This portion of the technique will change radically. Laser cameras have already been used in the mouth, effectively eliminating the need for a conventional impression. The optimal clinical technique for this procedure is currently being studied.

After taking the pictures, the various views are displayed on a television monitor. (Fig. 3)

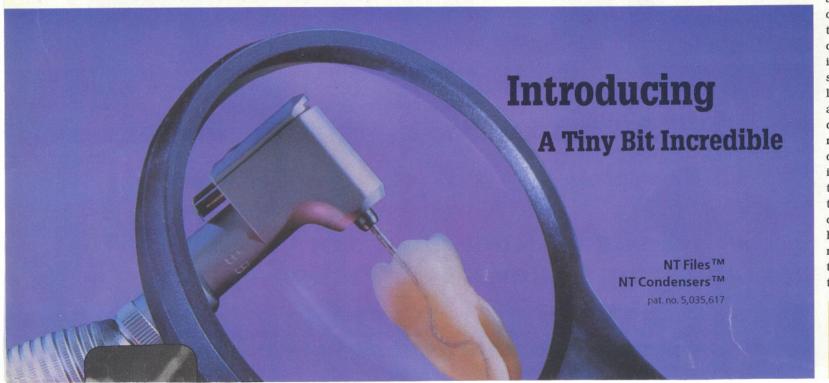
Using a mouse, the operator indicates where he or she would like the contact points and finish line and identifies other important landmarks. Once this is done, the computer assembles the views into a three-dimen-

sional model of the prepared tooth and its environment. After a final check by the human operator, the information is sent to the Biocad station.

The Biocad

At the Biocad, the computer designs the finish line and creates the cement space to the operator's specifications between zero and 800 microns clearance. The Biocad computer is loaded with a library of designs for 32 ideal teeth. It selects the appropriate design and adjusts it to fit the exact requirements of the current preparation. Not only will the occlusal design fit the opposite bite, but it will also reflect the particular theory of occlusion that the doctor favors. The computer then completes a final check for any high spots or places where the restoration may be too thin and then the restoration is sent to the milling machine.

'The computer designs the finish





X-rays courtesy Dr. J.T. McSpadden

Conventional rules have always said never use endodontic files in a rotary handpiece.

But now the rotary handpiece has been re-invented. And, incredibly, the endodontic file has been re-invented, this time in Nickel-Titanium. The rules have been broken and the results have certainly been non-conventional.

Considering all the times you've seen "new and improved," it's no wonder you're skeptical.

But consider the fact that Nickel-Titanium can be stressed 10 times more than stainless steel.

Consider Nickel-Titanium files are 500% more flexible than stainless steel.

Consider the canals can be enlarged 5-15 times faster than by hand.

And, consider the handpiece can be set at a slow 150 RPMs with compensating torque.

Now consider breaking the rules, call:

In USA

1-800-288-6484

FAX 1-615-499-8777

In Canada

1-416-789-7183

FAX 1-416-785-7192

NT, Co.

Suite 202, 7011 Shallowford Rd., Chattanooga, TN 37421

FOR MORE FACTS, circle 32 on card.

line and creates the cement space to the operator's specifications between zero and 800 microns clearance.'

The milling machine is fitted with an array of eight diamond burs. It automatically selects the correct burs and checks them for wear. The machine is selflubricating and has a closedcircuit coolant supply. All the operator needs to do is load a block of the material to be milled and the machine carves out the restoration according to instructions from the Biocad. The milling time is between 80 and 140 minutes, but a soon to be available enhancement should reduce it to 45 to 75 minutes.

After the Milling

After the milling process, the operator cuts the sprues from

the restoration and does any necessary staining. (Fig. 4)

The machine is equipped with software for carving full crowns and copings from blocks of Empress or millable Dicor/MGC. The software for creating inlays and onlays is scheduled to be released by the end of the year, but even it does not represent the limits of the machine. Even though software is not presently available, the machine has experimentally milled complete three-unit bridges.

Other Uses

The machine has also been used with a wide variety of materials. Composite, plastic, ceramic, and titanium have all been successfully milled. The machine is approved for ceramic materials, although doubtlessly others will be approved in time. Any material capable of being milled can be handled by the machine. In this sense, sopha bioconcept CAD/CAM's technology is very durable. If a dentist or laboratory owns a sopha bioconcept CAD/CAM machine, whenever they want to switch from one application or material to another, all that is needed is a floppy disk with the new software and a block of the new material.

ing the profitability of the CAD/CAM. Taking all things into account, most offices find the machine profitable if they produce one and one-half to two restorations per working day. Once this number is exceeded, profitability increases rapidly.

FREE FACTS, circle 324

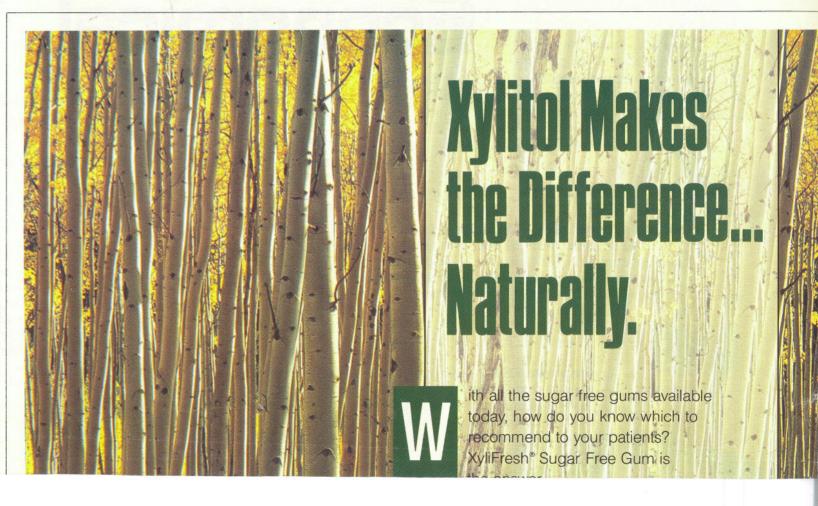
Sopha bioconcept sponsors a series of two-day, hands-on CAD/CAM workshops. The workshops feature such speakers as François Duret, inventor of the dental CAD/CAM. The workshops are held in a variety of locations. For information, call (310)444-5944.

References

Belser, UC, MacEntee, MI, and Richter, WA. Fit of three porcelain-fused-to-metal marginal designs in vivo: and a scanning electron microscope study. *J Prosthet Dent* (53):24-34,1985.

 Malesse, IW, et al. The estimation of coment film thickness by

 McLean, JW, et al. The estimation of cement film thickness by an in vivo technique. Br Dent J 131:107111, 1971.

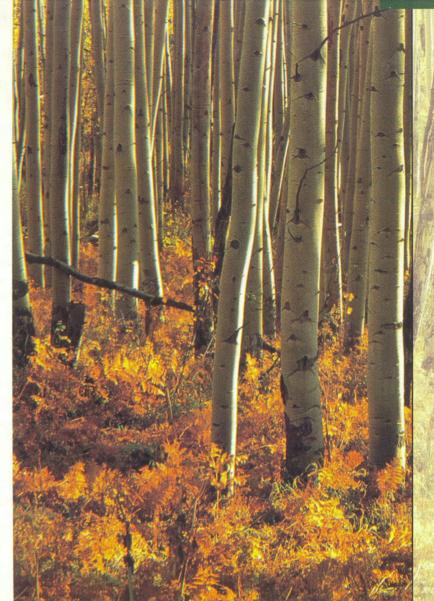


Research

The system has proven to be very precise and accurate. Three years of research at the University of Southern California School of Dentistry showed that the precision at the margin using composite material was within 50 microns. This figure is quite impressive when you take into account that the precision of a traditional crown made by a talented technician is usually between 50 and 100 microns^{1,2}.

To the patient, however, the most important feature of the sopha bioconcept CAD/CAM may be the fact that they can have a finished permanent restoration installed in a single visit. There is no need for wearing a temporary. There is no need for a second injection of Novocain or to take time off from work for a second dental visit. It is easy to imagine how the availability of this service will greatly enhance a dental practice.

In order to rationalize the purchase of any equipment, the purchase must make financial sense. Sopha has done spreadsheets for many dentists analyz-



the answer

AyliFresh is sweetened with xylitol, the naturally-occurring, cariostatic sweetener derived from fruits, vegetables, and even the birch tree. Xylitol inhibits the decay-causing process because it cannot be metabolized by plaque bacteria to produce decay-causing acids.

Patients who chew XyliFresh Sugar Free Gum demonstrate better plaque reduction than patients who chew other sugarless gums. Decades of use and clinical study substantiate its effectiveness.



EXPRESSLY FOR NOT PROMOTING TOOTH DECAY

Available to dental professionals exclusively through



To Place Your Order Call Us (1-800-372-4346)
TOLL FREE: 1-800-D-SCHEIN

TOLL FREE FAX: (1-800-732-7023)



(yliFresh is a registered trademark of Leaf, Inc.

© 1992 Leaf Inc.

FOR MORE FACTS, circle 33 on card.

Sent are for min the felling of

Chairside Creations The sopha bioconcept System

B

ack in the 1960s it was hard to envision how the invention of silicon chips could relate to teeth. Yet, in the past several years computers have staged a quiet

revolution in the dental office. The revolution began in the front office with computerized billing and continued its triumphant campaign, developing to the point of allowing us to speak casually of the "paperless office."

Recently, the computer has even infiltrated our operatories. Perhaps the most extraordinary example of in-operatory computer application is the dental CAD/CAM (an acronym for computer assisted design/computer assisted manufacture). With the introduction of the sopha bioconcept CAD/CAM earlier this year, reconstruction possibilities include full crowns and copings. The sopha bioconcept CAD/CAM carves complete occlusal surfaces matched up to the patient's dentition and the dentist's occlusal prefer-

The greatest advantage of using the sopha bioconcept CAD/CAM instead of traditional laboratory methods lies in its speed and accuracy. Current research and development indicates that in the near future the sopha bioconcept will be

able to make restorations without need for a traditional impression. In addition, it may eventually be able to use unprecedented materials that far exceed the capabilities of those currently available.

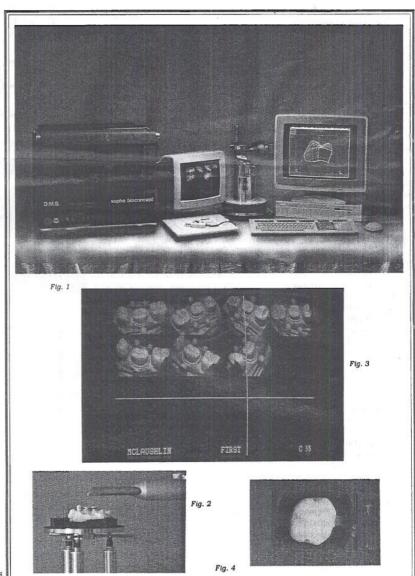
The Machine

The CAD/CAM machine consists of three modules. (Fig. 1) The first is called the Opticast a three-dimensional laser camera, a motorized platform. and a souped-up computer. This module is used to take pictures of the tooth preparation. The second module is the Biocad - a high-powered computer with specialized software. The Biocad designs the restoration and creates instructions for the third module. The third module is a five-axis micromilling machine that carves restorations from solid blocks of material.

The Procedure

Once the tooth is prepared, a small impression of the prepared tooth and its two neighbors is taken along with a small checkbite. The model is poured and placed on the platform of the Opticast. (Fig. 2) The platform is motorized and it tilts in various directions to allow the laser camera to view the prepa-

cont'd on pg. 46



DENTISTRY TODAY · SEPTEMBER 1992

The sopha bioconcept System

cont'd from pg. 44
ration from all sides. Next, the
bite is placed on the model and
the operator takes one last picture. The total time for complet-

ing all the necessary views is around six minutes.

This portion of the technique will change radically. Laser cameras have already been used in the mouth, effectively eliminating the need for a conventional impression. The optimal clinical technique for this procedure is currently being studied.

After taking the pictures, the various views are displayed on a television monitor. (Fig. 3) Using a mouse, the operator indicates where he or she would like the contact points and finish line and identifies other important landmarks. Once this is done, the computer assembles the views into a three-dimen-

sional model of the prepared tooth and its environment. After a final check by the human operator, the information is sent to the Biocad station.

The Biocad

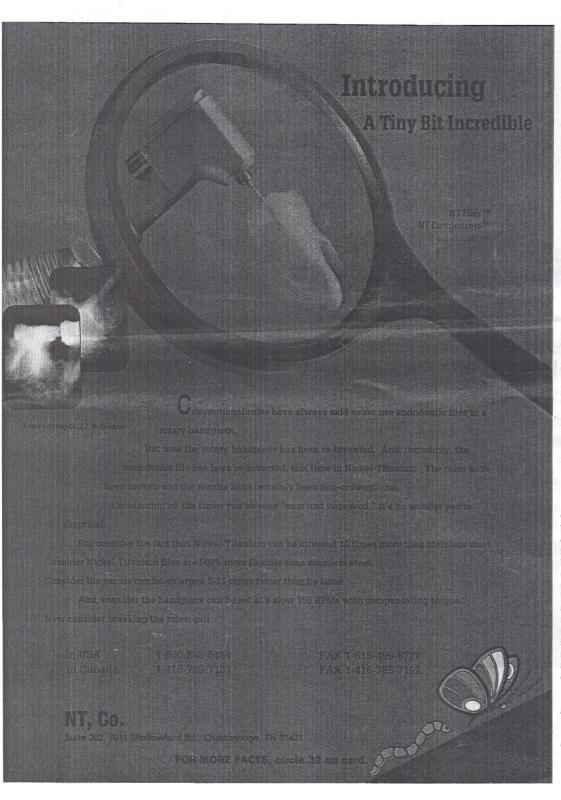
At the Biocad, the computer designs the finish line and creates the cement space to the operator's specifications between zero and 800 microns clearance. The Biocad computer is loaded with a library of designs for 32 ideal teeth. It selects the appropriate design and adjusts it to fit the exact requirements of the current preparation. Not only will the occlusal design fit the opposite bite, but it will also reflect the particular theory of occlusion that the doctor favors. The computer then completes a final check for any high spots or places where the restoration may be too thin and then the restoration is sent to the milling machine.

'The computer designs the finish line and creates the cement space to the operator's specifications between zero and 800 microns clearance.'

The milling machine is fitted with an array of eight diamond burs. It automatically selects the correct burs and checks them for wear. The machine is selflubricating and has a closedcircuit coolant supply. All the operator needs to do is load a block of the material to be milled and the machine carves out the restoration according to instructions from the Biocad. The milling time is between 80 and 140 minutes, but a soon to be available enhancement should reduce it to 45 to 75 minutes.

After the Milling

After the milling process, the operator cuts the sprues from



the restoration and does any necessary staining. (Fig. 4)

The machine is equipped with software for carving full crowns and copings from blocks of Empress or millable Dicor/MGC. The software for creating inlays and onlays is scheduled to be released by the end of the year, but even it does not represent the limits of the machine. Even though software is not presently available, the machine has experimentally milled complete three-unit bridges.

Other Uses

The machine has also been used with a wide variety of materials. Composite, plastic, ceramic, and titanium have all been successfully milled. The machine is approved for ceramic materials, although doubtlessly others will be approved in time. Any material capable of being milled can be handled by the machine. In this sense, sopha bioconcept CAD/CAM's technology is very durable. If a dentist or laboratory owns a sopha bioconcept CAD/CAM machine, whenever they want to switch from one application or material to another, all that is needed is a floppy disk with the new software and a block of the new material.

Research

The system has proven to be very precise and accurate. Three years of research at the University of Southern California Schöol of Dentistry showed that the precision at the margin using composite material was within 50 microns. This figure is quite impressive when you take into account that the precision of a traditional crown made by a talented technician is usually between 50 and 100 microns^{1,2}.

To the patient, however, the most important feature of the sopha bioconcept CAD/CAM may be the fact that they can have a finished permanent restoration installed in a single visit. There is no need for wearing a temporary. There is no need for a second injection of Novocain or to take time off from work for a second dental visit. It is easy to imagine how the availability of this service will greatly enhance a dental practice.

In order to rationalize the purchase of any equipment, the purchase must make financial sense. Sopha has done spreadsheets for many dentists analyzing the profitability of the CAD/CAM. Taking all things into account, most offices find the machine profitable if they produce one and one-half to two restorations per working day. Once this number is exceeded, profitability increases rapidly.

FREE FACTS, circle 324

Sopha bioconcept sponsors a series of two-day, hands-on CAD/CAM workshops. The workshops feature such speakers as François Duret, inventor of the dental CAD/CAM. The workshops are held in a variety of locations. For information, call (310)444-5944.

References

 Belser, U.C., MacEntee, MI, and Richter, W.A. Fit of three porcelain-fused-to-metal marginal designs in vivo: and a scanning electron microscope study. J Prosthat Dant (53):24-34, 1985.
 McLean, J.W., et al. The estimation of cement film thickness by an in vivo technique. Br Dent J 131:107111, 1971.

